

BAD EXAMPLE OF ASSEMBLY

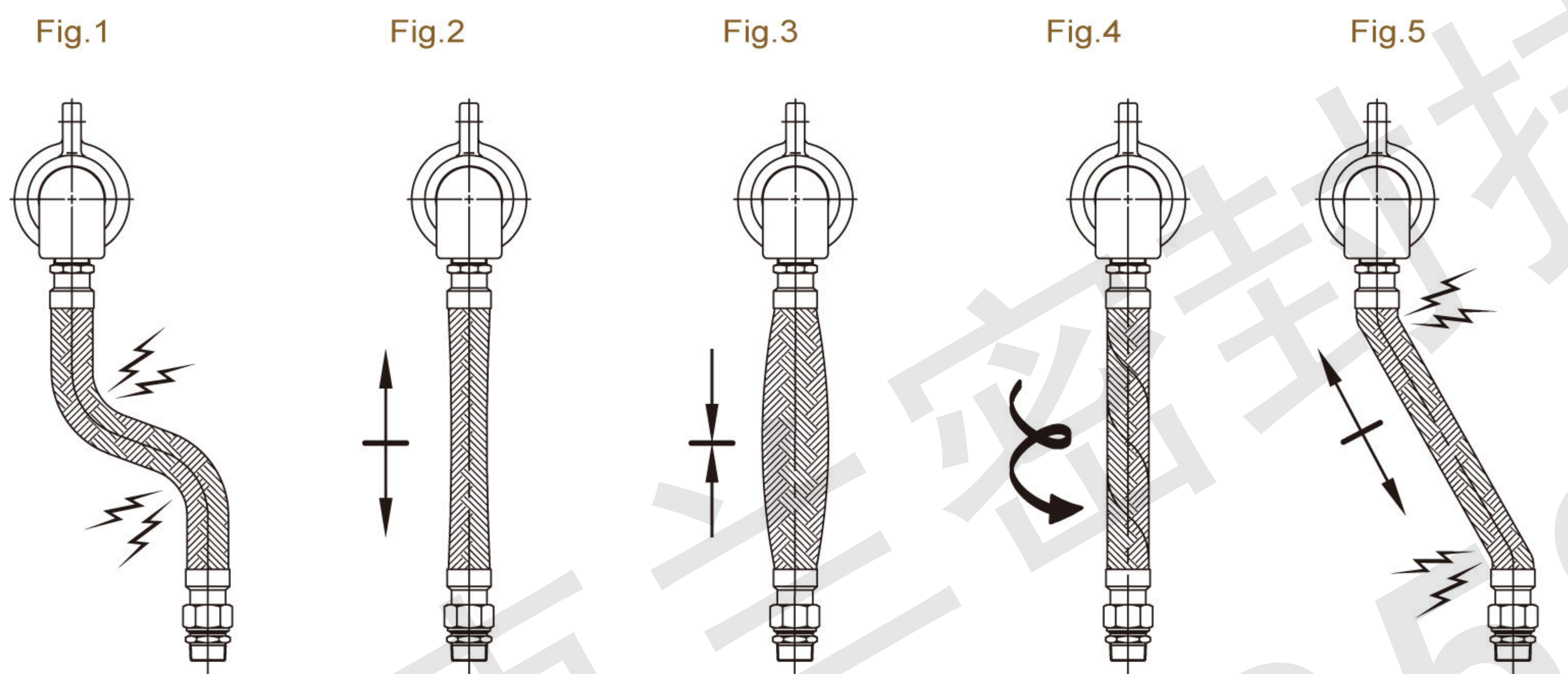
不良裝配例

Most likely occurred negative phenomena on unplanned piping:

1. Over curved single part.
2. Over tight by too short.
3. Over squeezed by too long.
4. Already bended.
5. Over tense and tight by too short.

未有計劃性的配管最容易發生的不良現象：

1. 局部太彎曲
2. 過短拉太緊
3. 過長太擠壓
4. 已扭轉
5. 過短太緊繃



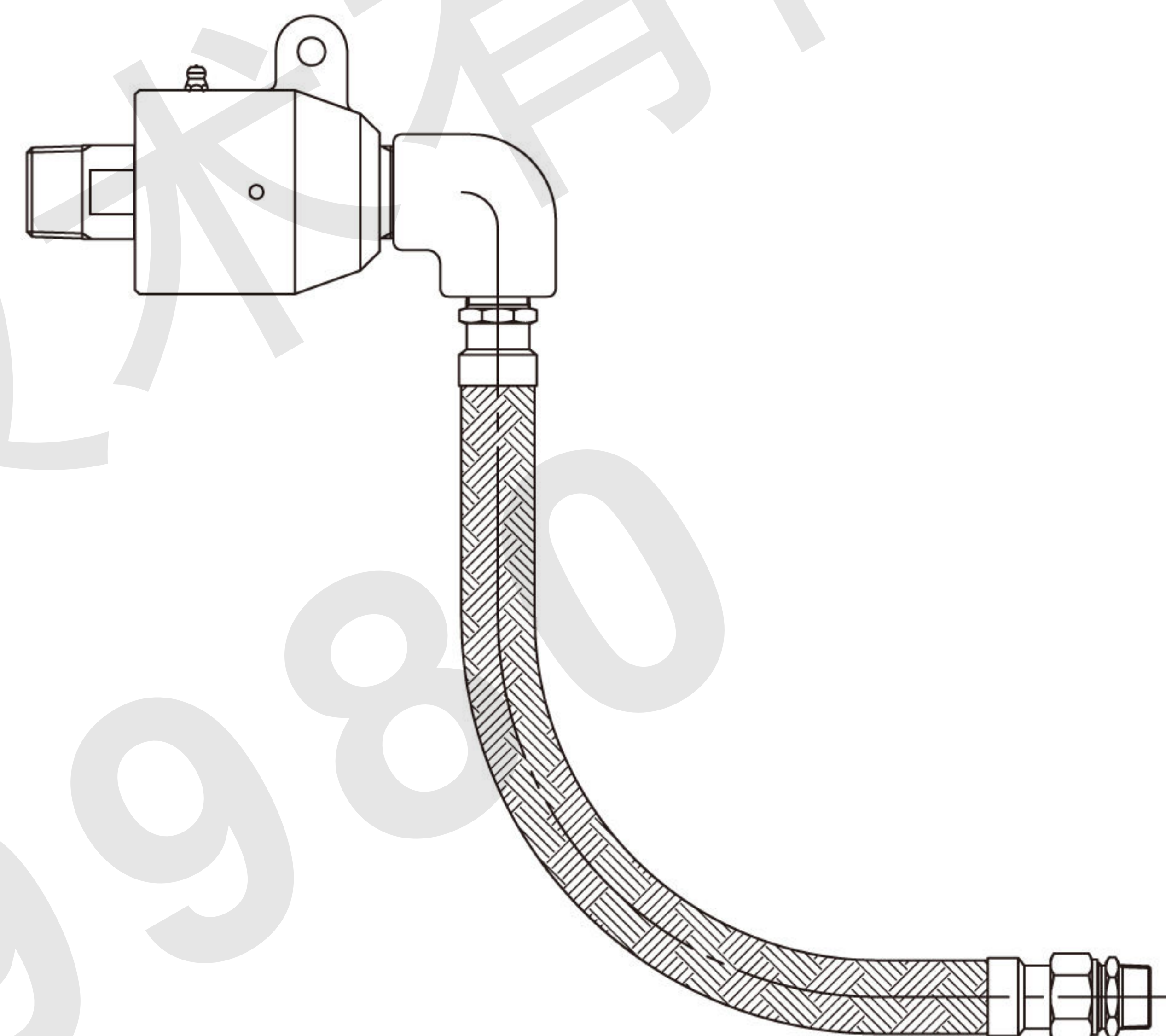
SIZE	TOTAL LENGTH REFERENCE	總長度參考	METHOD	方式
1/2"	650~800 mmAL		One stage	一段式
3/4"	700~900 mmAL		One stage	一段式
1"	800~1000 mmAL		One stage	一段式
1.1/4"	900~1100 mmAL		One stage	一段式
1.1/2"	1000~1200 mmAL		Two or one stage	二, 一段式
2"	1000~1200 mmAL		Two stage is better	二段式較佳
2.1/2"	1100~1300 mmAL		Two stage is better	二段式較佳
3"	1200~1500 mmAL		Two stage is better	二段式較佳
4"	1400~1700 mmAL		Two stage is better	二段式較佳

PIPING POINTS AND LENGTH REFERENCE

配管要點及長度參考

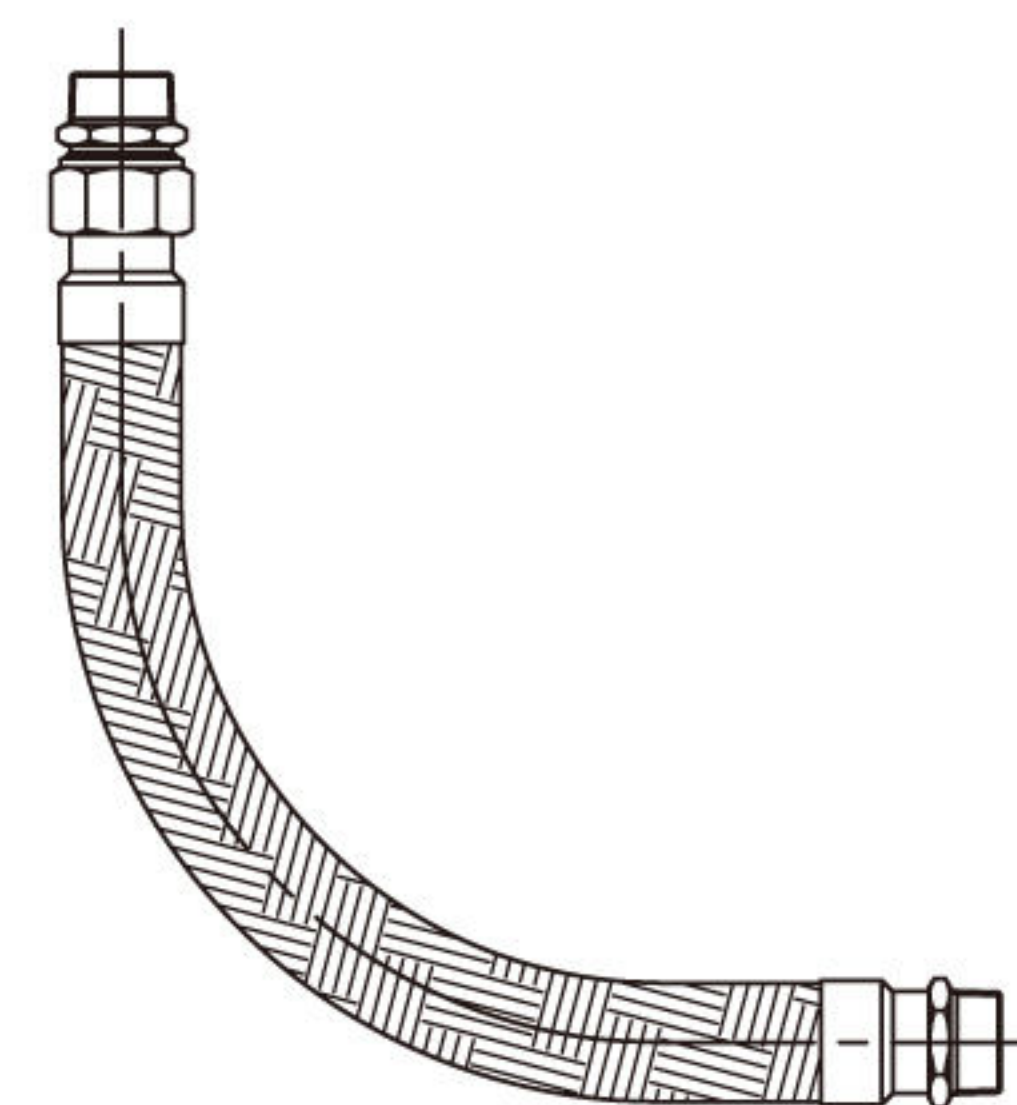
1. ← -- Fully consistent with the joint displacement.
2. ⊕ Connector swings if consistent with wheel operation.
3. No any pultrusion or cornering power occurs if in normal smooth assembly.

1. ← -- 完全符合接頭的位移。
2. ⊕ 符合滾輪運轉時接頭會有些許的偏擺運動。
3. 符合沒有拉擠偏力現象，都是自然平順裝配。



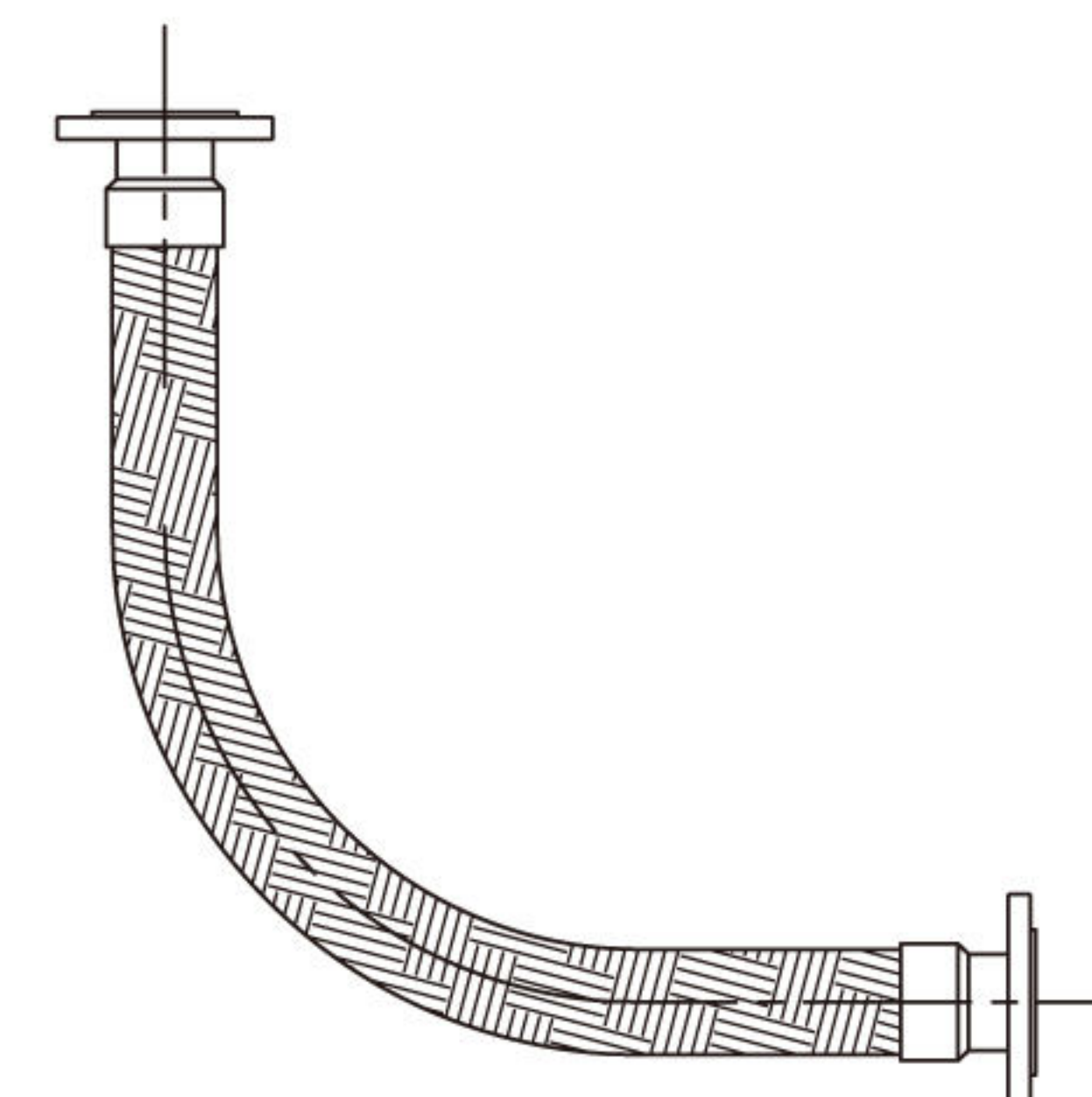
ONE STAGE

一段式



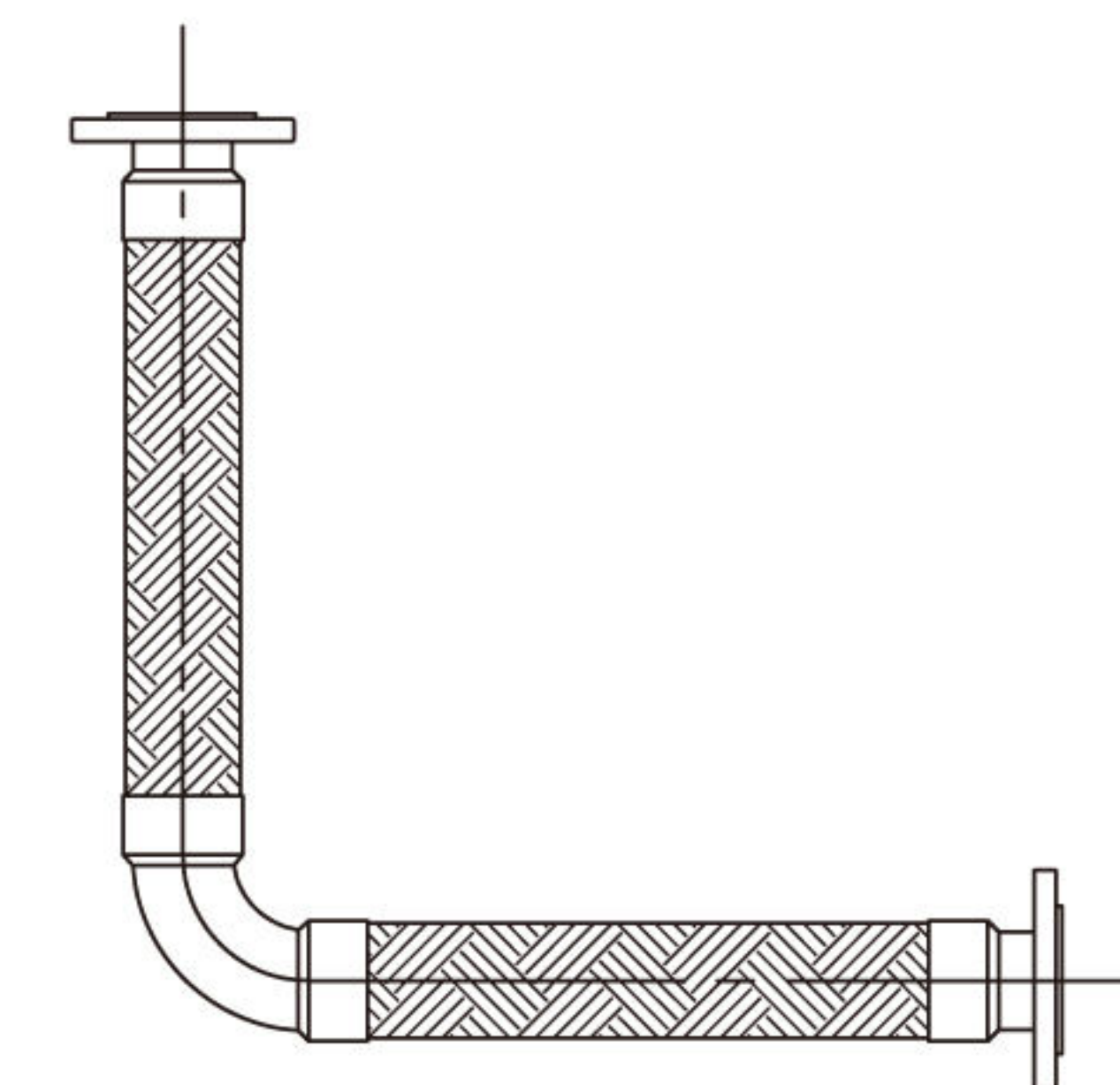
ONE STAGE

一段式



TWO STAGE

二段式



GOOD EXAMPLE OF ASSEMBLY
良好配管例彙集

